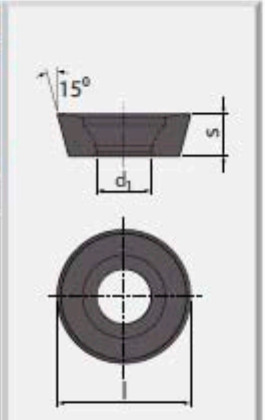
inser KENFIX HARD METAL

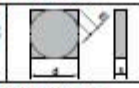
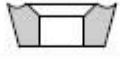
- Inserto intercambiable redondo para fresado
- *Round indexable insert for milling*
- Plaquette a jeter ronde pour fraisage
- *Inserto tondo per fresatura*
- Runde Wendeschneidplatte zum Fräsen
- *Сменная круглая фрезерная головка*

K-INSER

RDMT

HARD METAL



INSERTO - INSERT		FILO - EDGE	
FORMA - SHAPE			
R		M	INSERTO REDONDO ROUND INSERT
ÁNGULO INCIDENCIA - CLEARANCE ANGLE		O	
D		T	
TOLERANCIA - TOLERANCE			
M	d = ±0,05÷±0,13 s = ±0,13 		
TIPO INSERTO - INSERT TYPE			
T			

l	s	d_1	Filo Edge	Chip breaker	CALIDAD GRADE	RDMT.	Acero Steel <1400N/mm²	Inox Stainless	Fundición Cast iron	ALU Mg	Cu	Materiales sintéticos Fiber	Grafito Graphite	Ti	Ni	Acero Steel 45÷50 HRc	Acero Steel 50÷70 HRc
10	3,18	4	MOT	SI	P25	PH0.10030025	☺										
12	3,97	4	MOT	SI	P25	PH0.12T30025	☺										
16	4,76	5,2	MOT	SI	P25	PH0.16040025	☺										
20	6,35	6,5	MOT	SI	P25	PH0.20060025	☺										